



## DOUBLE CONTACT SPRAYABLE ADHESIVE

It is a solvent-based, double contact adhesive formulated with chloroprene synthetic rubber, synthetic resins and organic solvents; it is specially designed to be sprayed. It is widely used in manufacturing and households to bond panels, fiberboards, furniture, laminate flooring, and both kitchen and laboratory cabinets. It adheres to a great variety of substrates such as leather, wool, laminate flooring, cardboard, fabric, carpets, metal, rubber, plastics, and cork. It exhibits excellent resistance to harsh agents and is perfect for strong, flexible, and durable bonds.

### Specifications

| Feature              | Unit              | Value       |
|----------------------|-------------------|-------------|
| Specific weight      | g/cm <sup>3</sup> | 0.85        |
| Working temperature  | °C                | 5 a 35      |
| Solid content        | %                 | >18         |
| Brookfield viscosity | cP                | 950-1200    |
| Drying time          | min.              | 5-10        |
| Presentation         | Tins              | 18 l - 200l |
| Colors               | Amber - Red       |             |

### Instructions for Use

Surfaces to be bonded should be clean and dry.

This adhesive is provided with proper viscosity for its application. If dilution is required, do it with "Assistant for TACSA Double Stick Adhesive" until achieving the optimal condition based on the equipment used.

The adhesive is sprayed on both surfaces using a consistent and continuous back-and-forth motion. The nozzle of the sprayer should be kept nearly 30cm away from the selected surface. The drying time is 5 to 10 minutes, depending on the layer thickness, temperature, humidity, or until the surface lies flat to touch.

After the drying time, join the parts together applying proper pressure according to the material.

The amount of sprayable adhesive to be used will depend on the substrate's absorption and its properties.

Ultimate strength is achieved after 48 hours.

Not suitable for polypropylene and polyethylene.

### Applications

- ,Decorative coatings and craftwork
- ,It is perfect to bond many materials together, such as plastic laminates, carpets, fabrics, cork, metals, leather and rubbers or wooden, metallic, or plastered surfaces
- ,Bonding and fastening of synthetic grass in sports facilities
- ,PVC membrane fastening to a concrete base
- ,Suitable to bond decorative plastic laminates with particle boards in furniture and counter tops
- ,Footwear repair
- ,Upholstery
- ,Carpets

### Warranty

TACSA warrants this product for 24 months in unopened packages, under fresh and dry storage conditions, and at temperatures between 5-27 °C. To avoid contamination of unused product, do not return any material to its original content.

### Regulations

Product exempt from oversight by the Registro Nacional de Precursores Químicos (RENPRE) according to DI-2024-227-APN-DNPQ#MSG

*The provided information is based on experimental results under controlled temperature and humidity conditions, and its repetitiveness depends on external conditions, application methods and tools used. TACSA shall not be held liable for any loss, injury, damage or detriment resulting from an incorrect handling or misuse of the product. Its suitability shall be previously determined for the intended purpose.*

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