



## TACSA CONTACT ADHESIVE

It is a solvent-based, double stick adhesive formulated with chloroprene synthetic rubber and specialty polymers. It is widely used in manufacturing and at home for carpet bonding, footwear, woodwork, upholstery, decorative coatings and craftwork. It adheres to a great variety of substrates such as rubber, leather, wood, cork, fabric, cardboard, formica, metal, plastics, synthetic fiber, plastic panes and floors.

### Specifications

| Feature              | Unit              | Value  |
|----------------------|-------------------|--|
| Specific weight      | g/cm <sup>3</sup> | 0,86   |
| Working temperature  | °C                | 5 to 35  |
| Solid content        | %                 | 21   |
| Brookfield viscosity | cP                | 5000   |
| Drying time          | min.              | 10-20  |
| Presentation         | Tins              | 125 cm <sup>3</sup> - 250 cm <sup>3</sup> - 500 cm <sup>3</sup> -<br>1l - 4 l - 10 l - 18 l - 200l |
|                      | Tube              | 50 cm <sup>3</sup>   |

### Instructions for Use

Materials to be bonded should be clean, dry and free of grease and dust. Apply on both surfaces using a spatula, notched trowel or brush. For highly porous materials, the layer should be thicker.

Before bonding, let dry for 10 to 20 minutes, until the surface lies flat to touch.

Bond both surfaces applying hard pressure so that contact is uniform.

Ultimate strength is achieved after 48 hours.

Not suitable for polypropylene and polyethylene.

### Applications

,Tiling over vinyl flooring.

,Decorative coatings and craftwork.

,It is perfect to bond many materials together, such as plastic laminates, carpets, fabrics, cork, metals, leather and rubbers or wooden, metallic, or plastered surfaces.

,Bonding and fastening of synthetic grass in sports facilities.

,PVC membrane fastening to a concrete base.

,Suitable to bond decorative plastic laminates with particle boards in furniture and counter tops. Footwear repair.

,Upholstery.

### Warranty

TACSA warrants this product for 24 months in unopened packages, under fresh and dry storage conditions, and at temperatures between 5-27°C. To avoid contamination of unused product, do not return any material to its original content.

### Regulations

Product exempt from oversight by the Registro Nacional de Precursores Químicos (RENPRE) according to DI-2024-227-APN-DNPQ#MSG

*The provided information is based on experimental results under controlled temperature and humidity conditions, and its repetitiveness depends on external conditions, application methods and tools used. TACSA shall not be held liable for any loss, injury, damage or detriment resulting from an incorrect handling or misuse of the product. Its suitability shall be previously determined for the intended purpose.*

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