

# **DATA SHEET**



# **DOUBLE STICK ADHESIVE FOR GENERAL PURPOSE**

Solvent-based, double stick adhesive formulated with chloroprene synthetic rubber.

It's perfect for carpet bonding, footwear repair, woodwork, upholstery, craftwork and general purpose. It adheres to rubber, leather, wood, cork, fabric, cardboard, Formica, metal, and synthetic fiber.

#### Specifications

Feature	Unit	Value
Specific weight	g/cm³	0,86
Working temperature	°C	5 a 35
Solid content	%	>21
Brookfield viscosity	cР	5000
Drying time	min.	10-20
Presentation	Tins	110 cm³ - 200 cm³ - 400 cm³ - 750 cm³ - 2,8 kg
	Tube	40 cm <sup>3</sup>

## Instructions for Use

Materials to be bonded should be clean, dry and free of grease and dust. Apply on both surfaces using a spatula, notched trowel or brush. For highly porous materials, the layer should be thicker.

Before bonding, let dry for 10 to 20 minutes, until the surface lies flat to

Bond both surfaces applying hard pressure so that contact is uniform.

Ultimate strength is achieved after 48 hours.

Not suitable for polypropylene and polyethylene.

### Applications

- Decorative coatings and craftwork
- It is perfect to bond many materials together, such as plastic laminates, carpets, fabrics, cork, leather and rubbers or wooden, metallic, or plastered surfaces
- Bonding, repairing and fastening of synthetic turf in sports facilities
- PVC membrane fastening to a concrete base
- Footwear repair
- Upholstery
- Carpets

#### Warranty

TACSA warrants this product for 24 months in unopened packages, under fresh and dry storage conditions, and at temperatures between 5-27°C. To avoid contamination of unused product, do not return any material to its original content.

The provided information is based on experimental results under controlled temperature and humidity conditions, and its repetitiveness depends on external conditions, application methods and tools used. TACSA shall not be held liable for any

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