



DOUBLE STICK ADHESIVE FOR SHOE MAKING

This double-stick adhesive is specially formulated for assembling footwear, clothing, and leather goods. It is ideal for bonding linings, belts, shoe uppers, and various types of leather.

Specifications

Feature	Unit	Value
Specific weight	g/cm ³	0,7
Working temperature	°C	5 a 35
Solid content	%	>11
Brookfield viscosity	cP	7500 ±2000
Drying time	min.	5-10
Presentation	Tins	2.3 kg - 12 kg

Instructions for use

Surfaces to be bonded should be clean and dry.

This adhesive is provided with proper viscosity for its application. If dilution is required, do it with "Assistant for TACSA Double Stick Adhesive" to achieve the best condition according to the procedure.

Apply a layer of adhesive to the surfaces to be joined and allow it to dry at room temperature. The drying time is 5 to 10 minutes, depending on the layer thickness, temperature and humidity, or until the surface lies flat to touch.

After the drying time, join the parts together applying proper pressure according to the material.

The amount of adhesive to be used will depend on the substrate's absorption and its properties.

Applications

- Footwear assembly
- Upholstery
- Bonding fabrics and folding cuts
- Attaching insoles
- Covering wooden heels
- Leather goods
- Shoe uppers
- Belts
- Clothing

Warranty

TACSA warrants this product for 12 months in unopened packages, under fresh and dry storage conditions, and at temperatures between 5-27°C.

To avoid contamination of unused product, do not return any material to its original content.

The provided information is based on experimental results under controlled temperature and humidity conditions, and its repetitiveness depends on external conditions, application methods and tools used. TACSA shall not be held liable for any loss, injury, damage or detriment resulting from an incorrect handling or misuse of the product. Its suitability shall be previously determined for the intended purpose.

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